

Powerful Blanks ATI Firth Sterling

High performance cutting tool blanks and rod for milling, drilling, threading, turning and grooving.

ATI Firth Sterling offers the widest selection of semi-finished tooling blanks available from a single source ...

- **Milling blanks**—eight general milling grades; three tangential milling grades. 163 different tangential styles in the most popular sizes from stock, ideal substrates for coating.
- **Turning blanks**—six grades, available, 68 styles to fit standard toolholders, six styles ISO positive rake; six styles negative rake.
- **Threading blanks**—10 styles, 6 threading grades
- **Grooving blanks**—10 styles, 7 grooving grades
- **Indexable Drilling blanks**—3 styles, 2 grades

- **Carbide rods: Drills, End Mills, Thread Mills, Taps, Reamers**—7 grades, from 1/4 to 3/4 diameter; coolant hole rods are available in straight (one or two holes) and helical (two coolant holes) configurations.

ATI Firth Sterling's advanced technologies produce quality tooling blanks for machining all materials—cast irons, steels, stainless, nonferrous, high temperature alloys and hard materials.

Our Net Shape Pressing technology produces pressed-in facets, chipbreakers and other features to reduce finishing costs.

Most popular grades, styles and sizes are in stock for immediate delivery. For complete information, contact us today!



ATI Firth Sterling
Allegheny Technologies

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